Heavy Duty Bucket



EXCAVATOR, MINI-EXCAVATOR

DESCRIPTION

TAG Heavy Duty Buckets deliver quicker loading times and greater yardage on each pass with higher strength and reduced failures. Heavy-duty, durable, general purpose bucket design for general construction and earth-moving applications. Engineered for moderate to high-impact digging, loading, and demolition.

ATTACHMENT FEATURES

Heavy-duty, durable, general purpose bucket design for general construction and earth-moving applications. Engineered for moderate to high-impact digging, loading, and demolition.

- **Standard Double Bottom Design** – designed for 12 ton – 20 ton excavators. 25 ton and up standard double with east to west wear straps
- **Extended Shell Width** – protects side wall welds and side wall wear plates
- **Reinforced Cross Members** – stiffens bucket design to protect against twisting and ensure structural integrity
- **Double Radius Bucket Geometry** – optimizes material loading and dumping

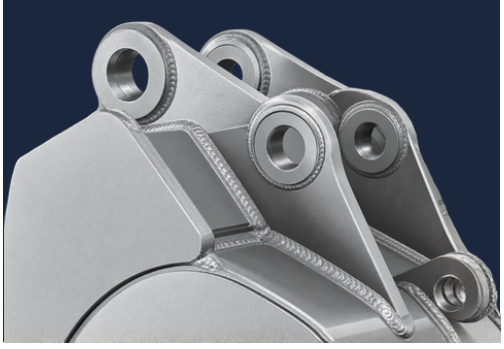
BUCKET OPTIONS INCLUDE:

- Bolt-on Cutting Edges
- Teeth Options
- Wear Shrouds
- Lift Hook
- Custom Logos

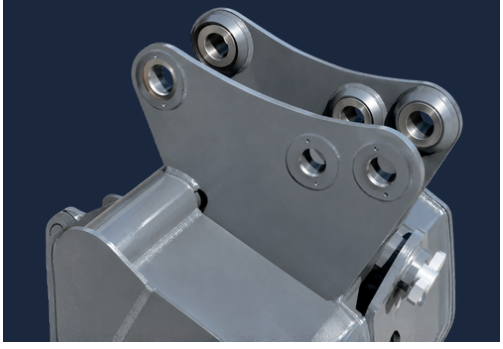
COUPLER STYLES

[Contact TAG for custom bucket requests.]

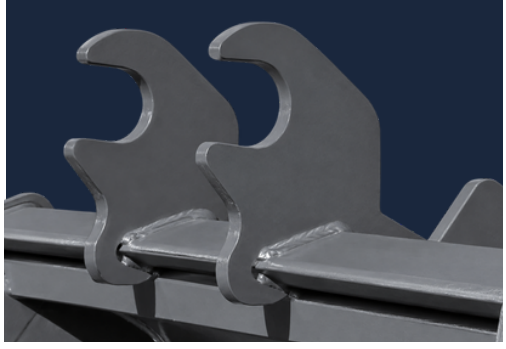
Pin-On



TAG Quick-Coupler



WedgeLock / OEM Style



WARRANTY

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RELIABLE BUILT IN WARRANTY

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Heavy Duty Bucket



EXCAVATOR, MINI-EXCAVATOR

EXCAVATOR COMPATIBILITY

EXCAVATOR		BUCKET				
TYPE	CAPACITY (LBS)	WIDTHS (IN)	CAPACITY (CU YDS)	PIN-ON	QC QUICK-COUPLER	WEDGE-LOCK OEM STYLE
MINI EXCAVATOR	**1,500 - 2,500**	8 - 18"	0.03 - 0.06	X		
	2,500 - 4,000	8 - 36"	0.04 - 0.18	X		
	4,000 - 8,000	10 - 36"	0.055 - 0.22	X		
	8,000 - 12,000	12 - 36"	0.085 - 0.275	X		
	14,000 - 16,000	12 - 36"	0.15 - 0.45	X		
	16,000 - 20,000	12 - 36"	0.18 - 0.58	X		
EXCAVATOR	**2,500 - 9,000**	8 - 36"	0.04 - 0.18			X
	4,000 - 6,000	10 - 36"	0.055 - 0.22			X
	10,000 - 12,000	12 - 36"	0.085 - 0.225			X
	14,000 - 16,000	12 - 36"	0.15 - 0.45			X
	2,500 - 6,000	10 - 36"	0.05 - 0.181		X	
	6,000 - 10,000	10 - 36"	0.055 - 0.218		X	

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EXCAVATOR COMPATIBILITY

EXCAVATOR		BUCKET				
TYPE	CAPACITY (LBS)	WIDTHS (IN)	CAPACITY (CU YDS)	PIN-ON	QC QUICK-COUPLER	WEDGE-LOCK OEM STYLE
EXCAVATOR	**10,000 - 12,000**	10 - 36"	0.08 - 0.276		X	
	12,000 - 16,000	12 - 36"	4.25 - 12.5		X	
	20,000 - 24,000	16 - 48"	0.30 - 1.125		X	
	33,000 - 45,000	24 - 48"	0.68 - 1.35		X	
	40,000 - 45,000	24 - 54"	0.80 - 1.80		X	
	20,000 - 24,000	16 - 36"	0.30 - 0.75	X		
	24,000 - 33,000	18 - 48"	0.41 - 1.20	X		
	33,000 - 40,000	18 - 48"	0.50 - 1.35	X		
	40,000 - 45,000	20 - 54"	0.70 - 1.80	X		
	45,000 - 60,000	24 - 60"	0.91 - 2.250	X		
	65,000 - 80,000	24 - 72"	1.0 - 3.05	X		
	80,000 - 120,000	24 - 72"	1.25 - 3.60	X		

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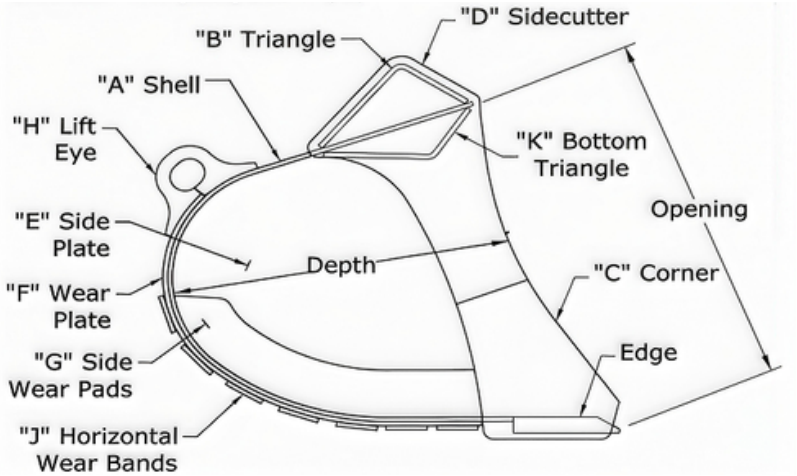
Heavy Duty Bucket



EXCAVATOR, MINI-EXCAVATOR

DIMENSIONS

FRAME	OPENING	DEPTH	EDGE	A	B	C	D	E	F	G	H	J	K
50XD	**28.19**	**23.2**	**1.00 x 7.50**	0.31	0.75	0.75	<-	0.25	0.38	0.31	N/A	N/A	N/A
100	**34.28**	**27.01**	**1.25 x 11.50**	0.38	0.63	1	0.75	0.38	0.5	0.31	1.25	N/A	N/A
110	**34.28**	**27.01**	**1.25 x 11.50**	0.38	0.63	1	0.75	0.38	0.5	0.31	1.25	N/A	N/A
120	**36.4**	**28.71**	**1.25 x 11.50**	0.38	0.63	1	0.75	0.38	0.5	0.31	1.5	N/A	N/A
150	**39**	**29.44**	**1.25 x 11.50**	0.38	0.63	1	0.75	0.38	0.5	0.31	1.5	N/A	N/A
200	**41.17**	**36.46**	**1.50 x 11.50**	0.38	0.75	1.25	1	0.38	0.5	0.31	1.5	N/A	N/A
230	**44.19**	**39.07**	**1.50 x 11.50**	0.5	0.75	1.25	1	0.5	0.5	0.31	1.5	0.63 x 5	N/A
330	**47.64**	**41.99**	**2.00 x 15.50**	0.5	0.75	1.5	1.25	0.5	0.5	0.31	2	0.63 x 5	0.63*
450	**51.66**	**45.9**	**2.00 x 15.50**	0.63	0.75	1.5	1.25	0.5	0.63	0.31	2	0.63 x 5	0.75*
451	**52.11**	**45.9**	**2.50 x 15.50**	0.63	0.75	1.5	1.25	0.5	0.63	0.31	2	0.63 x 5	0.75*
500	**55.59**	**49.32**	**2.00 x 15.50**	0.63	0.75	1.5	1.25	0.5	0.63	0.31	2	0.63 x 5	0.75*



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Heavy Duty Bucket



EXCAVATOR, MINI-EXCAVATOR

DIMENSIONS

FRAME	OPENING	DEPTH	EDGE	A	B	C	D	E	F	G	H	J	K
501	**56.05**	**49.32**	**2.50 x 15.50**	0.63	0.75	1.50	1.25	0.50	0.63	0.31	2.00	0.63 x 5	0.75*
502	**56.52**	**49.32**	**3.00 x 15.50**	0.63	0.75	1.50	1.25	0.50	0.63	0.31	2.00	0.63 x 5	0.75*
550	**62.29**	**55.41**	**2.50 x 18.50**	0.75	0.75	2.50	2.00	0.63	0.75	0.31	2.00	0.63 x 5	0.75*
600	**69.49**	**61.65**	**2.50 x 18.50**	0.75	0.75	2.50	2.00	0.63	0.75	0.31	2.00	0.63 x 5	0.75*
601	**69.95**	**61.65**	**3.00 x 18.50**	1.00	0.75	2.50	2.00	0.63	0.75	0.31	2.00	0.63 x 5	0.75*
700	**70.50**	**64.57**	**2.50 x 18.50**	1.00	0.75	2.50	2.00	0.63	0.75	0.63	2.00	1.00 x 5	0.75*
701	**70.96**	**64.57**	**3.00 x 18.50**	1.00	0.75	2.50	2.00	0.63	0.75	0.63	2.00	1.00 x 5	0.75*
750	**74.59**	**64.57**	**2.50 x 23.50**	1.00	1.00	3.00	2.25	0.63	0.75	0.63	2.50	1.00 x 6	1.00*
751	**75.05**	**68.44**	**3.00 x 23.50**	1.00	1.00	3.00	2.25	0.63	0.75	0.63	2.50	1.00 x 6	1.00*
752	**75.52**	**68.44**	**3.50 x 23.50**	1.00	1.00	3.00	2.25	0.63	0.75	0.63	2.50	1.00 x 6	1.00*

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HEAVY DUTY BUCKETS

MACHINE WEIGHT (LBS)	WIDTH (IN)	RATED CAPACITY (CU YD)	TEETH QUANTITY	LIP THICKNESS (IN)	WEIGHT (LBS)
40,000 - 45,000	20	0.700	3	1.50	1,410
	24	0.800	3	1.50	1,510
	30	1.000	4	1.50	1,590
	36	1.200	5	1.50	1,790
	42	1.400	5	1.50	2,100
	48	1.600	6	1.50	2,300
	54	1.800	6	1.50	2,500
45,000 - 60,000	24	0.910	3	1.50	1,861
	30	1.120	4	1.50	2,245
	36	1.350	5	1.50	2,629
	42	1.570	5	1.50	2,933
	48	1.800	6	1.50	3,237
	54	2.000	6	1.50	3,461
	60	2.250	7	1.50	3,685
45,000 - 60,000	24	0.910	3	2.00	1,861
	30	1.120	3	2.00	2,245
	36	1.350	4	2.00	2,629
	42	1.570	4	2.00	2,933
	48	1.800	5	2.00	3,237
	54	2.000	5	2.00	3,461
	60	2.250	6	2.00	3,685

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HEAVY DUTY BUCKETS

MACHINE WEIGHT (LBS)	WIDTH (IN)	RATED CAPACITY (CU YD)	TEETH QUANTITY	LIP THICKNESS (IN)	WEIGHT (LBS)
65,000 - 80,000	**24**	1.000	3	2.00	2,530
	30	1.250	3	2.00	2,730
	36	1.500	4	2.00	3,150
	42	1.800	4	2.00	3,275
	48	2.100	5	2.00	3,640
	54	2.380	5	2.00	3,730
	60	2.650	6	2.00	4,070
	66	2.850	6	2.00	4,350
	72	3.045	7	2.00	4,580
80,000 - 120,000	**24**	1.250	3	2.00	2,750
	30	1.500	3	2.00	3,180
	36	1.775	4	2.00	3,540
	42	2.075	4	2.00	3,860
	48	2.400	5	2.00	4,300
	54	2.750	5	2.00	4,400
	60	3.125	6	2.00	4,540
	66	3.375	6	2.00	4,750
	72	3.600	7	2.00	5,720

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MACHINE WEIGHT (LBS)	WIDTH (IN)	RATED CAPACITY (CU YD)	TEETH QUANTITY	LIP THICKNESS (IN)	WEIGHT (LBS)
120,000 - 140,000	**36**	2.375	3	2.50	5,200
	42	2.875	4	2.50	5,900
	48	3.250	4	2.50	6,600
	54	3.625	5	2.50	7,300
	60	4.000	5	2.50	8,000
	66	4.500	5	2.50	8,700
	72	4.875	6	2.50	9,400
	78	5.375	6	2.50	10,100
	84	5.875	7	2.50	10,800
140,000 - 160,000	**36**	2.750	3	2.50	6,400
	42	3.250	4	2.50	7,300
	48	3.625	4	2.50	8,200
	54	4.125	5	2.50	9,100
	60	4.625	5	2.50	9,950
	66	5.125	5	2.50	10,500
	72	5.625	6	2.50	10,900
	78	6.125	6	2.50	12,400
	84	6.625	7	2.50	13,400

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MACHINE WEIGHT (LBS)	WIDTH (IN)	RATED CAPACITY (CU YD)	TEETH QUANTITY	LIP THICKNESS (IN)	WEIGHT (LBS)
160,000 - 180,000	**42**	3.550	4	3.00	7,855
	48	3.960	4	3.00	8,825
	54	4.500	4	3.00	9,795
	60	5.100	5	3.00	10,710
	66	6.210	5	3.00	11,305
	72	6.820	5	3.00	12,270
	78	7.500	6	3.00	13,350
	84	8.110	6	3.00	14,425
	90	8.720	7	3.00	15,500
	96	9.340	8	3.00	16,575
	100	9.750	8	3.00	17,650
160,000 - 180,000	**42**	3.550	4	3.50	8,160
	48	3.960	4	3.50	9,165
	54	4.500	4	3.50	10,175
	60	5.100	5	3.50	11,125
	66	6.210	5	3.50	11,740
	72	6.820	5	3.50	12,745
	78	7.500	6	3.50	13,860
	84	8.110	6	3.50	14,980
	90	8.720	7	3.50	16,100
	96	9.340	8	3.50	17,220
	100	9.750	8	3.50	18,340

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HEAVY-DUTY HIGH CAPACITY BUCKETS

MACHINE WEIGHT (LBS)	WIDTH (IN)	RATED CAPACITY (CU YD)	TEETH QUANTITY	LIP THICKNESS (IN)	WEIGHT (LBS)
12,000 - 14,000	**12**	0.100	3	1.00	320
	16	0.140	4	1.00	330
	18	0.155	4	1.00	355
	20	0.160	4	1.00	395
	24	0.200	4	1.00	450
	24	0.200	5	1.00	450
	30	0.255	5	1.00	495
	36	0.300	6	1.00	590
16,000 - 20,000	**12**	0.180	3	1.00	390
	16	0.230	4	1.00	430
	18	0.270	4	1.00	450
	20	0.310	4	1.00	480
	24	0.390	5	1.00	530
	30	0.480	5	1.00	610
	36	0.580	6	1.00	700
45,000 - 60,000	**24**	1.000	3	1.50	2,200
	30	1.250	4	1.50	2,490
	36	1.500	5	1.50	2,890
	42	1.800	5	1.50	3,110
	48	2.100	6	1.50	3,440
	54	2.380	6	1.50	3,600
	60	2.650	7	1.50	3,880
	66	2.850	7	1.50	4,120

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MACHINE WEIGHT (LBS)	WIDTH (IN)	RATED CAPACITY (CU YD)	TEETH QUANTITY	LIP THICKNESS (IN)	WEIGHT (LBS)
45,000 - 60,000	**24**	1.000	3	2.00	2,530
	30	1.250	3	2.00	2,730
	36	1.500	4	2.00	3,150
	42	1.800	4	2.00	3,275
	48	2.100	5	2.00	3,470
	54	2.380	5	2.00	3,730
	60	2.650	6	2.00	4,070
65,000 - 80,000	**24**	1.250	3	2.00	2,750
	30	1.500	3	2.00	3,180
	36	1.775	4	2.00	3,540
	42	2.075	4	2.00	3,860
	48	2.400	5	2.00	4,300
	54	2.750	5	2.00	4,400
	60	3.125	6	2.00	4,540
	66	3.375	6	2.00	4,750
	72	3.600	7	2.00	5,720
80,000 - 120,000	**30**	1.750	3	2.00	3,350
	36	2.125	4	2.00	3,550
	42	2.500	4	2.00	4,000
	48	2.750	5	2.00	4,680
	54	3.125	5	2.00	5,000
	60	3.500	6	2.00	5,450
	66	3.875	6	2.00	6,000

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MACHINE WEIGHT (LBS)	WIDTH (IN)	RATED CAPACITY (CU YD)	TEETH QUANTITY	LIP THICKNESS (IN)	WEIGHT (LBS)
80,000 - 120,000	**72**	4.125	6	2.00	6,700
	78	4.625	7	2.00	7,403
	84	5.000	7	2.00	8,108
80,000 - 120,000	**30**	1.750	3	2.50	3,630
	36	2.125	3	2.50	3,830
	42	2.500	4	2.50	4,280
	48	2.750	4	2.50	4,960
	54	3.125	5	2.50	5,280
	60	3.500	5	2.50	5,730
	66	3.875	6	2.50	6,280
	72	4.125	6	2.50	6,980
	78	4.625	7	2.50	7,683
	84	5.000	7	2.50	8,388
140,000 - 160,000	**42**	3.450	4	2.50	7,555
	48	3.840	4	2.50	8,485
	54	4.370	5	2.50	9,420
	60	4.950	5	2.50	10,300
	66	5.480	5	2.50	10,870
	72	6.020	6	2.50	11,280
	78	6.620	6	2.50	12,835
	84	7.160	7	2.50	13,870
	90	7.700	7	2.50	14,905
	96	8.240	8	2.50	15,940
	100	8.780	8	2.50	16,975

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HEAVY-DUTY HIGH CAPACITY BUCKETS

MACHINE WEIGHT (LBS)	WIDTH (IN)	RATED CAPACITY (CU YD)	TEETH QUANTITY	LIP THICKNESS (IN)	WEIGHT (LBS)
140,000 - 160,000	**42**	3.450	4	3.00	7,670
	48	3.840	4	3.00	8,615
	54	4.370	4	3.00	9,560
	60	4.950	5	3.00	10,455
	66	5.480	5	3.00	11,030
	72	6.020	5	3.00	11,450
	78	6.620	6	3.00	13,025
	84	7.160	6	3.00	14,075
	90	7.700	7	3.00	15,130
	96	8.240	8	3.00	16,180
	100	8.780	8	3.00	17,230

HEAVY-DUTY PIN ON BUCKETS

MACHINE WEIGHT (LBS)	WIDTH (IN)	RATED CAPACITY (CU YD)	TEETH QUANTITY	LIP THICKNESS (IN)	WEIGHT (LBS)
1,500 - 2,500	**8**	0.030	3	1.00	50
	10	0.035	3	1.00	55
	12	0.040	3	1.00	65
	16	0.050	4	1.00	85
	18	0.060	4	1.00	90
2,500 - 4,000	**8**	0.040	3	1.00	80
	10	0.050	3	1.00	90
	12	0.055	3	1.00	100
	16	0.075	4	1.00	125

WARRANTY

Our work doesn't end at the weld. It lasts a full year longer. TAG Manufacturing, Inc. warrants its new product(s) to be free from defects in material and workmanship for a period of one(1) year from the date of original purchase.

USA MADE IN TENNESSEE

RELIABLE BUILT IN WARRANTY

WE BUILD FOR ALL MAKES

Heavy Duty Bucket



EXCAVATOR, MINI-EXCAVATOR

HEAVY-DUTY PIN ON BUCKETS

MACHINE WEIGHT (LBS)	WIDTH (IN)	RATED CAPACITY (CU YD)	TEETH QUANTITY	LIP THICKNESS (IN)	WEIGHT (LBS)
2,500 - 4,000	**18**	0.085	4	1.00	135
	20	0.100	4	1.00	245
	24	0.120	4	1.00	160
	24	0.120	5	1.00	160
	30	0.120	5	1.00	170
	36	0.180	6	1.00	180
4,000 - 8,000	**10**	0.055	3	1.00	135
	12	0.070	3	1.00	150
	16	0.095	4	1.00	185
	18	0.105	4	1.00	195
	20	0.120	4	1.00	205
	24	0.145	5	1.00	225
	24	0.145	5	1.00	225
	30	0.180	5	1.00	255
	36	0.220	6	1.00	290
8,000 - 12,000	**12**	0.085	3	1.00	315
	16	0.125	4	1.00	325
	18	0.130	4	1.00	350
	20	0.145	4	1.00	390
	24	0.180	4	1.00	445
	24	0.180	5	1.00	445
	30	0.230	5	1.00	490
	36	0.275	6	1.00	585

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MACHINE WEIGHT (LBS)	WIDTH (IN)	RATED CAPACITY (CU YD)	TEETH QUANTITY	LIP THICKNESS (IN)	WEIGHT (LBS)
14,000 - 16,000	12	0.150	3	1.00	345
	16	0.180	4	1.00	400
	18	0.210	4	1.00	425
	20	0.235	4	1.00	445
	24	0.290	5	1.00	485
	30	0.370	5	1.00	575
	36	0.450	6	1.00	640
20,000 - 24,000	16	0.300	3	1.25	800
	18	0.340	3	1.25	825
	24	0.480	4	1.25	975
	30	0.610	4	1.25	1,075
	36	0.750	5	1.25	1,250
24,000 - 33,000	18	0.410	3	1.25	850
	24	0.570	4	1.25	1,050
	30	0.730	4	1.25	1,190
	36	0.890	5	1.25	1,350
	42	1.000	5	1.25	1,490
	48	1.200	6	1.25	1,650
33,000 - 40,000	18	0.500	3	1.25	1,060
	20	0.595	3	1.25	1,160
	24	0.680	4	1.25	1,260
	30	0.850	4	1.25	1,360
	36	1.000	5	1.25	1,460
	42	1.200	5	1.25	1,560
	48	1.350	6	1.25	1,670

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EXCAVATOR, MINI-EXCAVATOR

SPECIFICATIONS



LEGEND

1) Standard double bottom design for 12-ton to 20-ton excavators. 25-ton and up standard double with East to West wear straps added
2) Extended Shell width protects side wall welds and side wall wear plates
3) Reinforced cross members
4) Double Radius bucket geometry optimizes material loading and dumping

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Heavy Duty Bucket



LIMITED WARRANTY AND PROCEDURES

TAG Manufacturing, Inc. warrants its new product(s) to be free from defects in material and workmanship for a period of one(1) year from the date of original purchase.

THIS WARRANTY IS SUBJECT TO THE FOLLOWING CONDITIONS AND LIMITATIONS:

1. All warranty claims must be approved in writing by TAG or by an authorized TAG representative inspecting the attachment prior to any repairs. Digital photographs showing the reason for the claim must document all warranty claims and should be submitted to TAG.
2. The liability of TAG is limited to the repair or replacement of any part found to be defective.
3. TAG will bear no responsibility or liability for any product(s) which have been mishandled, abused, misapplied, misused, field modified by unauthorized personnel, or which have altered or missing serial numbers. Nor does this warranty apply to normal wear to any product(s) sold.
4. TAG will not be responsible for the loss of productivity, mileage cost, or down time incurred by the dealer or contractor as a result of any defect in materials or workmanship of its product(s).
5. This states the exclusive remedy against TAG relating to the product(s), whether in contract or in tort or under any other legal theory, and whether arising out of warranties, representations instructions, installations or defects from any cause. TAG shall not be liable, under any legal theory, for loss of use, revenue or profit, or for substitute use or performance, or for incidental, indirect, or special or consequential damages or for any other loss of cost of similar type.
6. THIS WARRANTY AND THE LIABILITIES SET FORTH HEREIN ARE EXCLUSIVE AND IN LIEU OF ALL OF THEIR LIABILITIES AND WARRANTIES, EXPRESS OR IMPLIED, INCLUDING BUT NOT LIMITED TO, IMPLIED WARRANTIES OR MERCHANTABILITY AND FITNESS FOR PARTICULAR PURPOSE AND CONSTITUTES THE ONLY WARRANTY OF TAG WITH RESPECT TO THE PRODUCT(S).

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